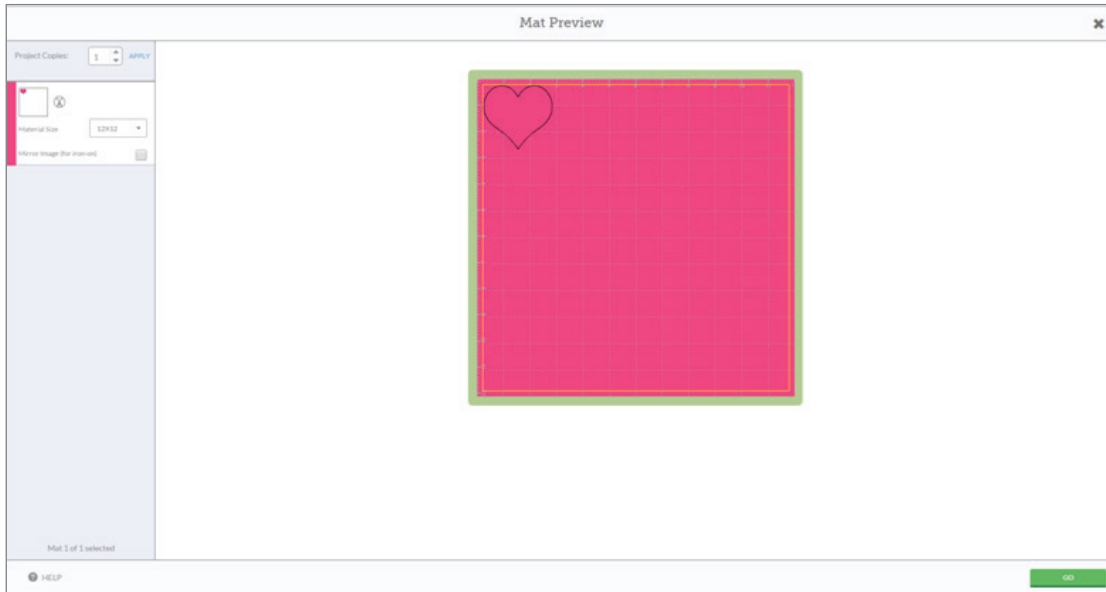


Adjusting custom material settings

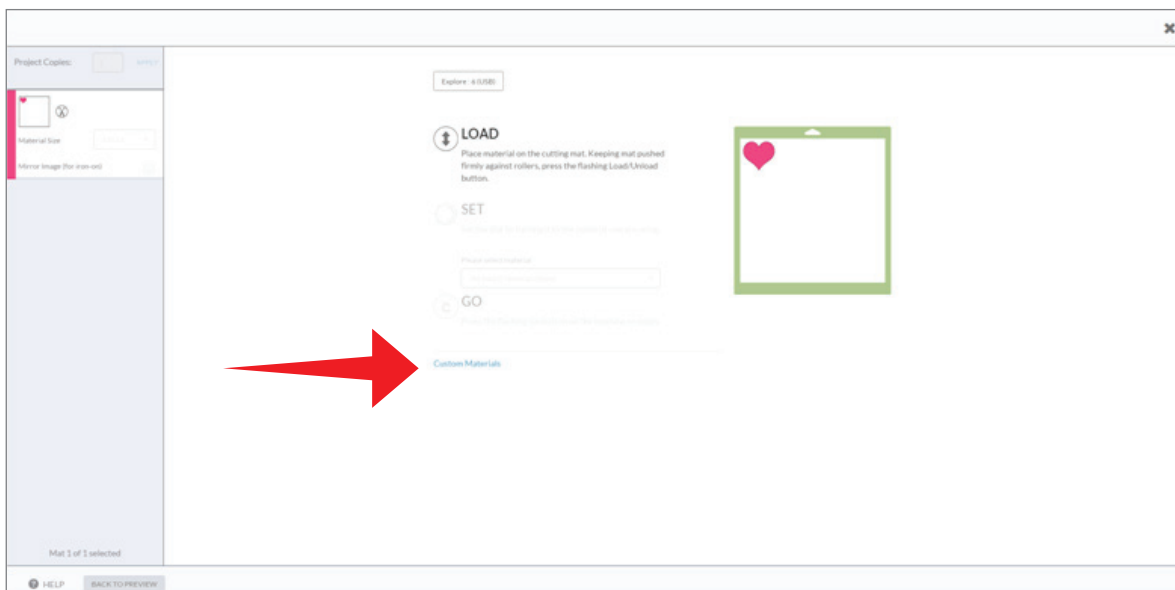
You have the option to adjust the custom material settings, whether they are preset or you have added them on your own.

Step 1 Start from the mat preview. If you're not already signed in, you'll need to do that now. Review the mats and click the "Go" button at the bottom of the screen.



Tip: If you are refining a setting, adjust the placement of your cut on the mat preview so you can continue testing without taking the material off and on the mat.

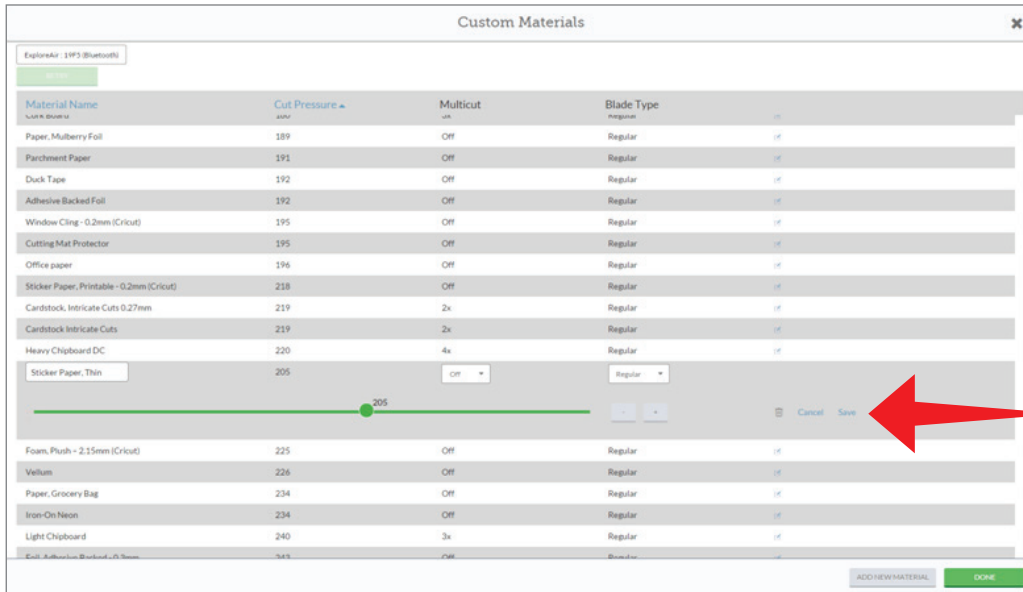
Step 2 Click "Custom Materials" in the Cut Preview screen.



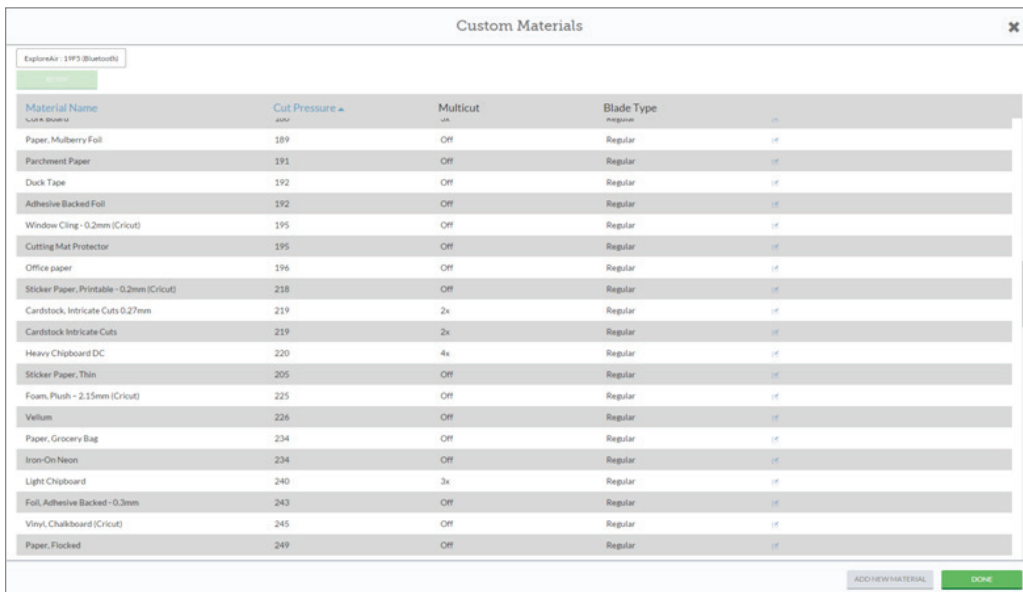
Tip: You can also access the Custom Materials page from the Account menu.

Adjusting custom material settings

Step 3 Click on the name of the material you would like to update. Make the changes by adjusting the pressure, multi-cut, and blade type options and then click “Save.” If you decide not to adjust the settings, click “Cancel.”

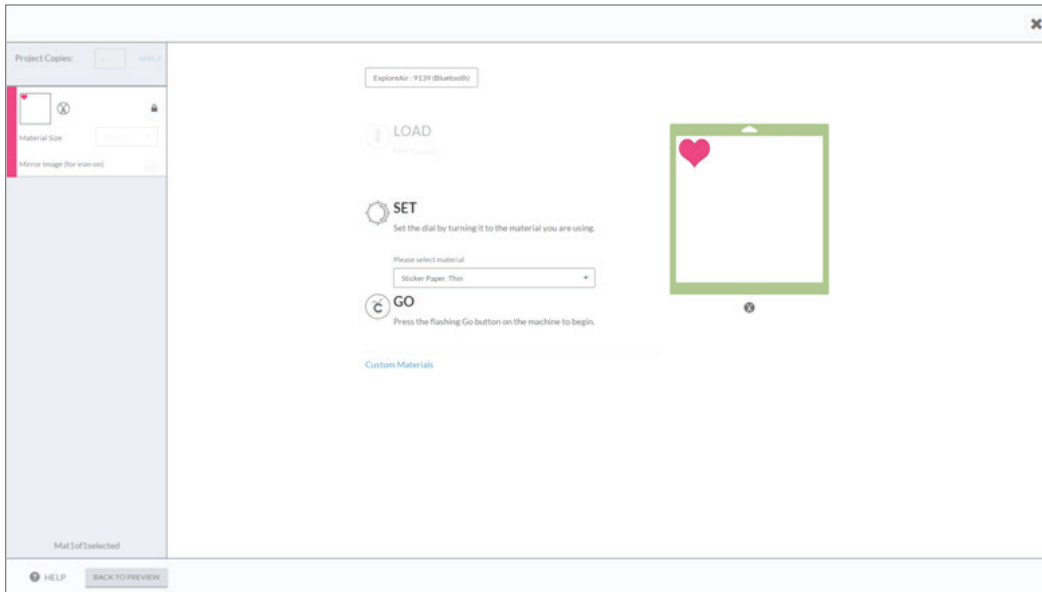


Step 4 A message will confirm the update to your settings was successful. Click “Done” to close the Custom Materials window.



Adjusting custom material settings

Step 4 Load your mat into the machine, turn the Smart Set® Dial™ to “Custom”, choose your new material setting, and press “Go” on your machine.



Tip: You will know the setting is good if the machine cuts completely through your material and does not cut too deeply into the mat. If the cut requires additional adjustments, repeat the process.